

# PE500 PRESSED | POLYETHYLENE

## Main features

The PE 500 has the same mechanical characteristics as the PE 300, but given its greater elasticity, offers greater resistance to wear and excellent properties of smoothness. In addition, it is more rigid than the PE 300, for this has a wider use in the mechanical sector.

## Applications

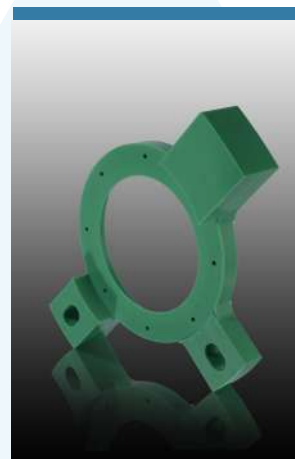
Pumps  
Valve bodies  
Cams  
Slide guides  
Gears  
Skids  
Hopper liners

## Application sectors

Food  
Industrial automation  
Naval Bottling  
Medical and pharmaceutical  
Chemical  
Construction and lifting machinery

## FDA Compatibility YES

## Available colours



## PHYSICAL PROPERTIES

## REGULATIONS

## UM

## PE500

PHYSICAL PROPERTIES			
Density	DIN53479	g/cm <sup>3</sup>	0.95
Water absorption (50% at 23° C)	**DIN53495	%	~0
Maximum temp. for use in the air for short duration	-	°C	110
Maximum temperature of use in continuous air	-	°C	80
Minimum temperature of use in continuous air	-	°C	-60

MECHANICAL PROPERTIES			
Yield stress/tensile strength ( $\sigma_s$ )	*DIN53455 (4)	N/mm <sup>2</sup>	28
Elongation at break ( $\epsilon_s$ )	DIN53455	%	10
Breaking load ( $\sigma_r$ )	DIN53455	N/mm <sup>2</sup>	-
Elongation at break ( $\epsilon_r$ )	*DIN-ISO527(4)	%	>50
Impact resistance	*DIN53453	kJ/m <sup>2</sup>	NR
Impact resistance, notched test	*DIN53453	kJ/m <sup>2</sup>	NR
Rockwell hardness	DIN53465	Scala M	-
Compression test, load 1% deform. nominal	*DIN53454 (3)	N/mm <sup>2</sup>	9
Elasticity module	*DIN53457 (5)	N/mm <sup>2</sup>	1200

THERMIC PROPERTIES			
Melting temperature	-	°C	135
VICAT softening temperature	DIN53460	°C	79
Deformation temperature under bending load	DIN53461	°C	44
Coefficient of linear thermal expansion ( $\alpha$ )	DIN53752	K <sup>-1</sup> X10 <sup>-4</sup>	2
Thermal conductivity at 23°	DIN52612	W/(Kxm)	0.40

ELECTRICAL PROPERTIES			
Volume resistivity	**DIN53482	$\Omega$ /cm	10 <sup>14</sup>
Surface resistivity	**DIN53482	$\Omega$	>10 <sup>14</sup>
Dielectric constant at 10 <sup>3</sup> HZ (on thickness of 1 mm.)	**DIN53483	-	2.35
Dielectric dissipation factor (tan $\delta$ ) a 10 <sup>3</sup> HZ	**DIN53483	-	<0.002
Dielectric strength (on thickness of 1 mm.)	**DIN53481	kV/mm	>40
Electrical leakage resistivity	112/030TI	-	-

OTHER PROPERTIES			
Possibility of gluing	-	-	No
Absence of physiological risks	FDA	-	Yes
Dry friction coefficient on steel	DIN53375	-	0.11
Flammability	UL94	-	HB
UV stability	-	-	-

\* : MEASUREMENTS ON TEST TUBES IN ANHYDROUS STATE

(3): ON CYLINDERS Ø 12X30 MM

(4): TRACTION SPEED 5 MM/MIN

\*\* : MEASUREMENTS ON EQUILIBRIUM TUBES  
WITH U.R. 50% AT A TEMPERATURE OF 23° C

(5): TRACTION SPEED 1 MM / MIN

(6): TRACTION SPEED 20 MM/MIN