

PE500 PRESSED | POLYETHYLENE

► Main features

The PE 500 has the same mechanical characteristics as the PE 300, but given its greater elasticity, offers greater resistance to wear and excellent properties of smoothness. In addition, it is more rigid than the PE 300, for this has a wider use in the mechanical sector.

► Applications

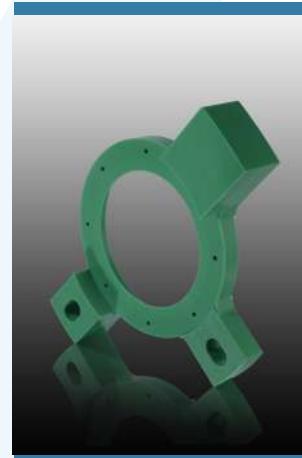
Pumps
Valve bodies
Cams
Slide guides
Gears
Skids
Hopper liners

► FDA Compatibility YES

► Application sectors

Food
Industrial automation
Naval
Bottling
Medical and pharmaceutical
Chemical
Construction and lifting machinery

► Available colours



PHYSICAL PROPERTIES

REGULATIONS

UM

PE500

PHYSICAL PROPERTIES				
Density	DIN53479	g/cm ³	0.95	
Water absorption (50% at 23° C)	**DIN53495	%	~0	
Maximum temp. for use in the air for short duration	-	°C	110	
Maximum temperature of use in continuous air	-	°C	80	
Minimum temperature of use in continuous air	-	°C	-60	

MECHANICAL PROPERTIES

REGULATIONS

UM

PE500

Yield stress/tensile strength (σ_s)	*DIN53455 (4)	N/mm ²	28
Elongation at break (ϵ_s)	DIN53455	%	10
Breaking load (σ_r)	DIN53455	N/mm ²	-
Elongation at break (ϵ_r)	*DIN-ISO527(4)	%	>50
Impact resistance	*DIN53453	kJ/m ²	NR
Impact resistance, notched test	*DIN53453	kJ/m ²	NR
Rockwell hardness	DIN53465	Scala M	-
Compression test, load 1% deform. nominal	*DIN53454 (3)	N/mm ²	9
Elasticity module	*DIN53457 (5)	N/mm ²	1200

THERMIC PROPERTIES

REGULATIONS

UM

PE500

Melting temperature	-	°C	135
VICAT softening temperature	DIN53460	°C	79
Deformation temperature under bending load	DIN53461	°C	44
Coefficient of linear thermal expansion (α)	DIN53752	K ⁻¹ X10 ⁻⁴	2
Thermal conductivity at 23°	DIN52612	W/(Kxm)	0.40

ELECTRICAL PROPERTIES

REGULATIONS

UM

PE500

Volume resistivity	**DIN53482	Ω/cm	10 ¹⁴
Surface resistivity	**DIN53482	Ω	>10 ¹⁴
Dielectric constant at 10 ³ Hz (on thickness of 1 mm.)	**DIN53483	-	2.35
Dielectric dissipation factor ($\tan \delta$) a 10 ³ Hz	**DIN53483	-	<0.002
Dielectric strength (on thickness of 1 mm.)	**DIN53481	kV/mm	>40
Electrical leakage resistivity	112/030TI	-	-

OTHER PROPERTIES

REGULATIONS

UM

PE500

Possibility of gluing	-	-	No
Absence of physiological risks	FDA	-	Yes
Dry friction coefficient on steel	DIN53375	-	0.11
Flammability	UL94	-	HB
UV stability	-	-	-

* : MEASUREMENTS ON TEST TUBES IN ANHYDROUS STATE
** : MEASUREMENTS ON EQUILIBRIUM TUBES
WITH U.R. 50% AT A TEMPERATURE OF 23° C

(3): ON CYLINDERS Ø 12X30 MM
(5): TRACTION SPEED 1 MM / MIN

(4): TRACTION SPEED 5 MM/MIN
(6): TRACTION SPEED 20 MM/MIN