

# PEEK+GLASS 30% | HIGH QUALITY MATERIALS

## ► Main features

It has similar characteristics and properties to PEEK, but the presence of glass fibres increases its mechanical strength and rigidity, making it particularly suitable for applications at high temperatures and static loads. The glass charge, however, does not recommend the use in applications subject to sliding with friction or wear, as glass fibers have an abrasive effect.

## ► Applications

Gears  
Rollers  
Structural components  
Mechanic details in general

## ► Application sectors

Aerospace  
Power Plant,  
Offshore, Oil & Gas  
Medical and  
Pharmaceutical  
Chemical  
Automotive

## ► FDA Compatibility

NO

## ► Available colours



### PHYSICAL PROPERTIES

### REGULATIONS

### UM

### PEEK+GF30

PHYSICAL PROPERTIES		REGULATIONS	UM	PEEK+GF30
Density	DIN53479	g/cm <sup>3</sup>	1.49	
Water absorption (50% at 23° C)	**DIN53495	%	0.1	
Maximum temp. for use in the air for short duration	-	°C	300	
Maximum temperature of use in continuous air	-	°C	260	
Minimum temperature of use in continuous air	-	°C	-40	

### MECHANICAL PROPERTIES

### REGULATIONS

### UM

### PEEK+GF30

Yield stress/tensile strength ( $\sigma_s$ )	ISO527	N/mm <sup>2</sup>	80
Elongation at break ( $\epsilon_s$ )	DIN53455	%	5
Breaking load ( $\sigma_r$ )	DIN53455	N/mm <sup>2</sup>	157
Elongation at break ( $\epsilon_r$ )	*DIN53455 <sup>(4)</sup>	%	5
Impact resistance	*DIN53453	kJ/m <sup>2</sup>	35
Impact resistance, notched test	ISO179	kJ/m <sup>2</sup>	3
Rockwell hardness	DIN53465	Scala M	M99
Compression test, load 1% deform. nominal	*DIN53454 <sup>(3)</sup>	N/mm <sup>2</sup>	180
Elasticity module	*DIN53457 <sup>(5)</sup>	N/mm <sup>2</sup>	6000

### THERMIC PROPERTIES

### REGULATIONS

### UM

### PEEK+GF30

Melting temperature	-	°C	340
VICAT softening temperature	DIN53460	°C	-
Deformation temperature under bending load	DIN53461	°C	315
Coefficient of linear thermal expansion ( $\alpha$ )	DIN53752	K <sup>-1</sup> X10 <sup>-4</sup>	0.30
Thermal conductivity at 23°	DIN52612	W/(Kxm)	0.43

### ELECTRICAL PROPERTIES

### REGULATIONS

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### PEEK+GF30

Volume resistivity	**DIN53482	Ω/cm	10 <sup>14</sup>
Surface resistivity	**DIN53482	Ω	10 <sup>13</sup>
Dielectric constant at 10 <sup>3</sup> Hz (on thickness of 1 mm.)	**DIN53483	-	3.6
Dielectric dissipation factor ( $\tan \delta$ ) a 10 <sup>3</sup> Hz	**DIN53483	-	0.004
Dielectric strength (on thickness of 1 mm.)	**DIN53481	kV/mm	24
Electrical leakage resistivity	112/030TI	-	CTI175

### OTHER PROPERTIES

### REGULATIONS

### UM

### PEEK+GF30

Possibility of gluing	-	-	Yes
Absence of physiological risks	FDA	-	No
Dry friction coefficient on steel	DIN53375	-	0.42
Flammability	UL94	-	V-0
UV stability	-	-	Limited

\* : MEASUREMENTS ON TEST TUBES IN ANHYDROUS STATE  
\*\*: MEASUREMENTS ON EQUILIBRIUM TUBES  
WITH U.R. 50% AT A TEMPERATURE OF 23° C

(3): ON CYLINDERS Ø 12X30 MM  
(5): TRACTION SPEED 1 MM / MIN

(4): TRACTION SPEED 5 MM/MIN  
(6): TRACTION SPEED 20 MM/MIN